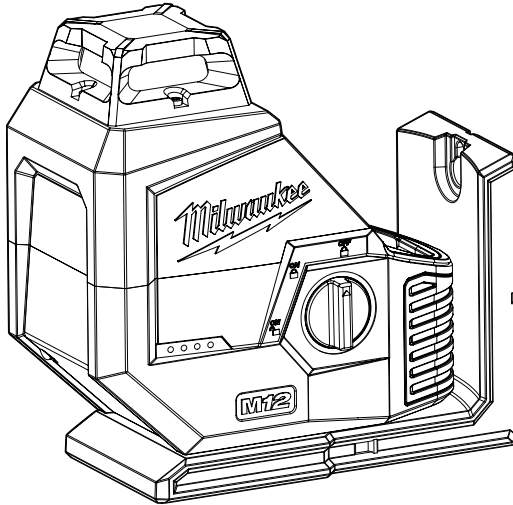




# OPERATOR'S MANUAL



Cat. No.  
**M12 SPL**

## **M12™ GREEN 360° SINGLE PLANE LASER**

 **WARNING**

 To reduce the risk of injury, user must read and understand operator's manual.

## GENERAL POWER TOOL SAFETY WARNINGS

**▲WARNING** Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury. **Save all warnings and instructions for future reference.**

• **Save these instructions** - This operator's manual contains important safety and operating instructions.

## LASER SAFETY

**▲WARNING** The device produces visible laser beams, which are emitted from the tool.

• **This device complies with AS/NZS 60825.1, Class 2 Laser.**

• **Laser light - Do not stare into beam or view directly with optical instruments. Do not point laser light at others.** Laser light can cause eye damage.

## PERSONAL SAFETY

• **Do not allow persons unfamiliar with the tool, these safety instructions, and the tool's operator's manual to operate the tool.** This tool can be dangerous in the hands of untrained users.

• **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the tool in unexpected situations.

## BATTERY TOOL USE AND CARE

• **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.

• **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.

• **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.

• **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

• **Do not use a battery pack or tool that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behavior resulting in fire, explosion or risk of injury.

• **Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130°C (265°F) may cause explosion.

• **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

• **Store your battery and tool** in a cool, dry place. Do not store battery where temperatures may exceed 50°C (120°F) such as in direct sunlight, a vehicle or metal building during the summer.

## SPECIFIC SAFETY RULES FOR LASER LEVELS

• **Do not dispose of tool or batteries together with household waste material!** Tool and batteries that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

• **Ensure tool magnets are securely mounted to a metal surface. Magnet strength may not hold on thin metal surfaces, causing the tool to fall.**

**▲WARNING** To reduce the risk of injury, when working in dusty situations, wear appropriate respiratory protection or use a suitable dust extraction solution.

• **Always use common sense and be cautious when using tools.** It is not possible to anticipate every situation that could result in a dangerous outcome. Do not use this tool if you do not understand these operating instructions or you feel the work is beyond your capability; contact **MILWAUKEE®** Tool or a trained professional for additional information or training.

• **If using with a lanyard, do not exceed maximum capacity marked on the lanyard label.** Always determine the weight of the product, with all accessories, when selecting the appropriate lanyard system. Exceeding maximum capacity may result in serious injury. See specifications for tool and battery weight.

• **For best results, use with energy absorbing lanyards.** Ropes, straps or chains may break and cause failure. Do not use with lanyards at full tension.

• **Maintain labels and nameplates. These carry important information.** If unreadable or missing, contact **MILWAUKEE®** for a replacement.

• **The device conforms to the most stringent requirements of the relevant Electromagnetic Compatibility (EMC) Standards and Regulations.** Yet, the possibility of causing interference in other devices cannot be totally excluded.

**▲CAUTION** Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

• **Be sure to power off instrument after use.** When instrument will not be used for a long period, place it in storage after removing batteries.

## ADDITIONAL BATTERY SAFETY RULES

**▲WARNING** To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach-containing products, etc., can cause a short circuit.

**▲WARNING** Do not charge non-rechargeable batteries.

## SPECIFICATIONS

Cat. No. ....	<b>M12 SPL</b>
Volts .....	12V DC
Battery Type .....	M12™
Charger Type .....	M12™
Laser .....	Class 2
Max Power .....	$P_{AVG} \leq 8 \text{ mW}$
Frequency .....	10 KHz
Pulse Duration Normal Mode .....	$T_p \leq 80 \mu\text{s}$
Pulse Duration Power Save .....	$T_p \leq 50 \mu\text{s}$
Wavelength .....	510-530 nm
Beam Divergence .....	3 rad
Working Range .....	38 m
Range with Detector .....	50 m
Accuracy .....	$\pm 3.18 \text{ mm over } 10 \text{ m}$
Settle Time .....	< 3 Seconds
Tripod Mount .....	1/4"-20, 5/8"-11
Ingress Protection .....	IP54
Drop Rating .....	1 m
Leveling .....	Auto $\pm 4$ side to side, front to back
Bare Tool Weight .....	0.92 kg
Weight .....	1.3 kg
(With heaviest compatible battery pack)	
Storage Temp .....	-20° C to 48.9° C
Recommended Ambient	
Operating Temperature .....	-10° C to 40° C

## SYMBOLOLOGY



Volts



Direct Current



Laser Radiation  
Do not stare into beam  
Class 2 laser product



Magnets



Read operator's manual

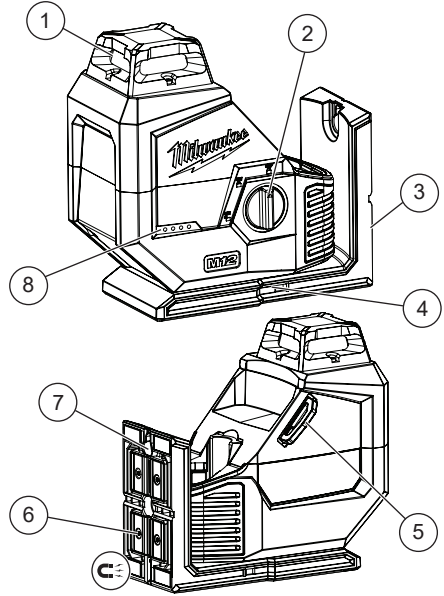


Regulatory Compliance Mark (RCM). This product meets applicable regulatory requirements.



Do not dispose of electric tools together with household waste material. Electric tools and electronic equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

## FUNCTIONAL DESCRIPTION



- |                               |                       |
|-------------------------------|-----------------------|
| 1. Laser aperture             | 5. Lanyard attachment |
| 2. Power/Locking Dial         | 6. Magnets            |
| 3. Mounting bracket           | 7. Nail/screw hole    |
| 4. Threaded tripod attachment | 8. Fuel gauge         |

## ASSEMBLY

**WARNING** Recharge only with the charger specified for the battery. For specific charging instructions, read the operator's manual supplied with your charger and battery.

### Removing/Inserting the Battery

To **remove** the battery, push in the release buttons and pull the battery pack away from the tool.

**WARNING** Always lock the tool or remove the battery pack any time the tool is not in use.

To **insert** the battery, slide the pack into the body of the tool. Make sure it latches securely into place.

**WARNING** Only use accessories specifically recommended for this tool. Others may be hazardous.

### Power Save Mode

Power save mode is indicated by dimmed laser beams. Visual range is decreased in power save mode. The tool will automatically switch to power save mode if less than 7% of battery charge remains. \*When automatically switched to power save mode due to low battery, the tool cannot be switched back to normal mode until the battery is charged/replaced.

## Fuel Gauge

The fuel gauge is displayed continuously when the tool is ON. When less than 7% of charge is left, 1 light will flash continuously on the fuel gauge until the tool shuts off.

To signal the end of charge, 1 light on the fuel gauge will flash 4 times and the tool will not run. Charge the battery pack.

If the tool becomes too hot, the fuel gauge lights will flash and the tool will not run. Allow the tool to cool down.

**⚠WARNING** To reduce the risk of injury or damage, securely mount/attach the laser before starting an operation. Injury/damage may occur if the laser falls.

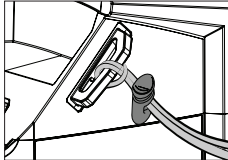
## Mounting/Adjusting the Laser Level

The pivot bracket can be used to mount the laser level in multiple ways:

- Use the embedded magnets to secure the laser level to steel studs, steel beams, etc.
- Use the keyhole slot to hang the laser level on the wall with a nail or screw.
- Set the laser level on a flat surface.
- Position the laser and/or wall mount on a stable surface.
- Use the 1/4"-20 or 5/8"-11 threaded insert to mount on a tripod.

## Lanyard Attachments

1. Follow instructions provided with tool lanyard.
2. The lanyard will create a secure anchor point for use.



**⚠WARNING** Do not exceed maximum capacity marked on the lanyard label. Exceeding maximum capacity may result in serious injury or death.

## OPERATION

**⚠WARNING** To reduce the risk of injury or temporary effects on vision, do not look directly into the laser when it is on.

**⚠CAUTION** Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

**NOTICE** Perform the Accuracy Field Check procedure immediately upon unboxing of each new Laser Level and before exposure to jobsite conditions. See "Accuracy Field Check" for information.

## Turning On/Off

To turn on the laser and unlock the pendulum, rotate the On/Off dial to the desired position. The remaining battery life will be displayed.

**⚠WARNING** Do not look directly into laser apertures. Horizontal level line will immediately be emitted from aperture in the laser housing.

**🔒 ON** Turns ON the laser and unlocks the pendulum to enable self-leveling.

**🔒 ON** Turns ON the laser but does not unlock the pendulum (self leveling is disabled). The laser line will flash once every 8 seconds to indicate that the projected line are not level.

**NOTE:** The 🔒 ON mode disables self-leveling and therefore is not intended for projecting a level line.

**🔒 OFF** Turns OFF the laser and locks the pendulum. When not in use, turn off the tool and store the Laser Level in the protective carrying case.

## Using the Laser Level

1. For best results, place the tool on a work surface that is:
  - sturdy
  - level (within 4 degrees of true level)
  - free of vibrations
  - 90° to the work area
2. Turn on the tool.
3. The tool will self-level when placed on surfaces within 4 degrees of true level when dial is unlocked and on.
4. The tool is ready once the emitted line are continuous and no longer moving on the work surface.
5. If the tool cannot achieve a level state (i.e., the work surface is > 4 degrees off true level), the laser line will flash rapidly (3 flashes per second). Relocate or adjust the work surface.

## Troubleshooting

If the tool does not turn on:

- Ensure battery is installed properly. Fuel gauge should indicate remaining charge when correctly installed.
- Ensure battery is charged.
- Ensure the tool's internal temperature is within specified operating ranges. If stored in excessive heat or cold, allow at least 2 hours to acclimate to ambient temperature before turning on the tool.

If problem persists, please contact a MILWAUKEE® service facility for support.

## ACCURACY FIELD CHECK

**NOTICE** Perform the Accuracy Field Check procedure immediately upon unboxing of each new Laser Level and before exposure to jobsite conditions. See "Accuracy Field Check" for information. Should any deviation from listed product accuracy be found, please contact a MILWAUKEE® service facility. Failure to do so could result in rejection of warranty claim.

## Influences on Accuracy

Ambient temperature gradients can impact laser accuracy. For accurate and repeatable results, the following procedure should be conducted with the laser elevated off the ground and placed in the center of the working area.

Abusive treatment of the Laser Level, such as excessive impacts from drop, can also lead to deviations in product accuracy.

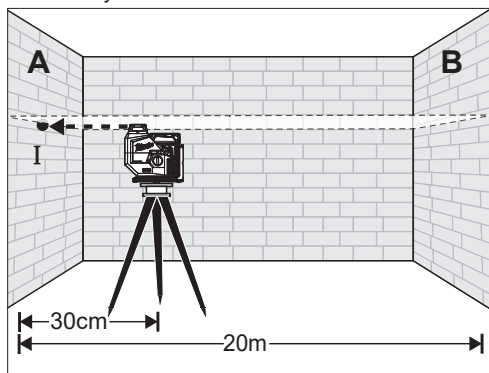
Therefore, it is recommended to conduct the Field Check procedure after any impact or before completing any critical jobs.

## Horizontal Height Accuracy

A free measuring distance of approximately 20 m on a firm surface between two walls or structures A and B is required for this check.

It is also suggested to mount the Laser Level to a Tripod for easy adjustment.

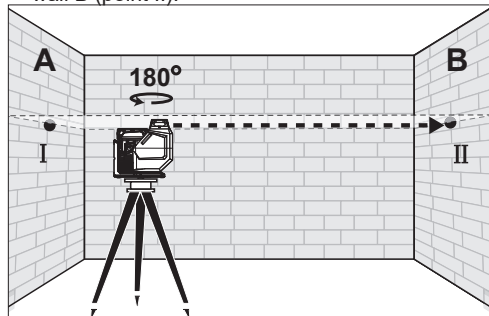
1. Securely mount the tool within 30 cm of wall A.



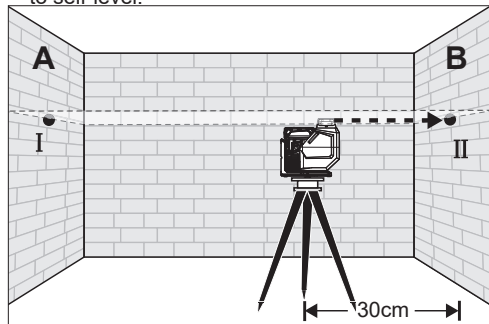
2. Turn the tool to **ON**.

3. Direct the front laser beam against the nearest wall A and allow to self-level. Mark the centre of the horizontal line on the wall (point I).

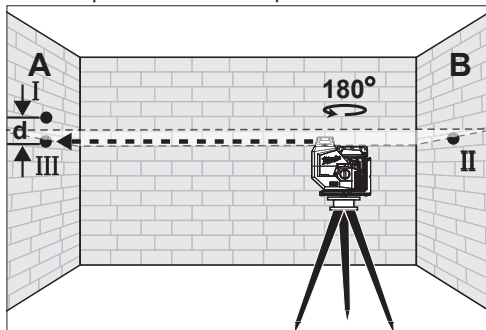
4. Rotate the full tool with bracket 180° without changing the height, allow it to self-level, and mark the centre of the horizontal line on the opposite wall B (point II).



5. Move the tool within 30 cm of wall B. Turn the tool to **ON**. Adjust the height of the tool (using the tripod or by adding shims, if required) such that the horizontal line is projected exactly against the previous marked point II on wall B. Allow the tool to self-level.



6. Rotate the full tool with bracket 180° without changing the height, allow it to self-level, and mark the centre of horizontal line on wall A (point III). Point III should be aligned as vertically above or below point I on wall A as possible.



7. The distance between points I and III on wall A is the height deviation (d) of the tool. This distance should not exceed 3.18 mm (max.) at 10 m (12.72 mm at 40 m). For the Measuring distance of  $2 \times 20 \text{ m} = 40 \text{ m}$ , the maximum allowable deviation (d) is:  $40 \text{ m} \times \pm 3.18 \text{ mm} \div 10 \text{ m} = \pm 12.72 \text{ mm}$

## MAINTENANCE

**WARNING** To reduce the risk of injury, always remove the battery before performing any maintenance. Never disassemble the tool.

### Maintain Laser Level

Maintain tools. If damaged, have the tool repaired before use. Accidents may be caused by poorly maintained tools.

**WARNING** To reduce the risk of personal injury and damage, never immerse your tool in liquid or allow a liquid to flow inside them.

### Cleaning

Keep tool clean, dry and free of oil or grease. Use only mild soap and a damp cloth to clean, since certain cleaning agents and solvents are harmful to plastics and other insulated parts. Some of these include petrol, turpentine, lacquer thinner, paint thinner, chlorinated cleaning solvents, ammonia and household detergents containing ammonia. Never use flammable or combustible solvents around tools.

### Cleaning the Lenses

Blow off loose particles with clean compressed air. Carefully wipe the surface with a cotton swab moistened with water.

### Repairs

This tool has limited serviceable parts. Do not open housing or disassemble tool. For repairs, return the tool, battery pack and charger to the nearest authorised service centre.

## ACCESSORIES

**WARNING** Use tools only with specifically designated accessories. Use of any other accessories may create risk of injury.





## **WARRANTY - AUSTRALIA and NEW ZEALAND**

Please refer to Australian and New Zealand warranty supplied with tool. This warranty applies only to product sold by authorised dealers in Australia and New Zealand.

## **SERVICE - AUSTRALIA and NEW ZEALAND**

**MILWAUKEE®** prides itself in producing a premium quality product that is Nothing But Heavy Duty™. Your satisfaction with our products is very important to us! If you encounter any problems with the operation of this tool, please contact your authorised **MILWAUKEE®** dealer.

For a list of **MILWAUKEE®** dealers, guarantee or service agents please contact **MILWAUKEE®** Customer Service or visit our website.

(Australia Toll Free Telephone Number 1300 645 928)

(New Zealand Toll Free Telephone Number 0800 645 928)

or visit [milwaukeetool.com.au](http://milwaukeetool.com.au)/[milwaukeetool.co.nz](http://milwaukeetool.co.nz).

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